

Soliti

Work Order ID 155880 - 2

Wednesday, January 18, 2017 7:34:39 AM

155880

Page 1

Item ID: D5076-041

Revision ID:

Item Name: Fwd Bracket Assembly

Start Date: 1/13/2017 Start Qty: 4.00

Required Date: 1/17/2017 Req'd Qty: 4.00

Reference:

Accept

DAS
21
9-89

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: DAS Date: JAN 20 2017 Tooling: _____ Date: _____

QC: 21 Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5076	A								

100

100

Small Fab

Small Fab

Memo

1- Assemble as per dwg

TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1

0.00

0.14

2

FF

FEB 08 2017

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.01

2

DAS
38
9-89

FEB 08 2017

120

120

Packaging

Packaging

Memo

0.00

0.00

2

DAS
6
9-89

FEB 13 2017

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Item ID: D5076-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID:
Item Name: Fwd Bracket Assembly Stop ***NS2***

Start Date: 1/13/2017 Start Qty: 4.00 ***4***Required Date: 1/17/2017 Req'd Qty: 4.00 ***4***

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130							DAS 21 9-89		FEB 13 2017
QC	Memo	0.07							
Quality Control									

ME

17-2-13

Picklist Print

Tuesday, January 17, 2017 1:56:38 PM

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Work Order ID: 155880

155880

Parent Item: D5076-041

D5076-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 1/13/2017

Required Date: 1/17/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN525-832R7		Purchased					Each	126.0000		16		FEB 08 2017	
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AN525-832R7

Screw

FF

Location

Loc Qty

Loc Code

GA

100

m134070

3

m136147

97

ST328

26

m134070

26

D4434-045

Manufactured

No

Each

2.0000

4

D4434-045

Fwd Outboard Bracket Assembly

B

155924

FF

FEB 08 2017

Location

Loc Qty

Loc Code

ST619

2

151744

2

D5076-043

Manufactured

No

Each

0.0000

4

D5076-043

Fwd Inboard Bracket Assembly

B

155899

(2)

FF

FEB 08 2017

not Pulled